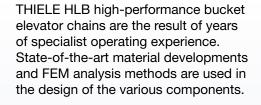
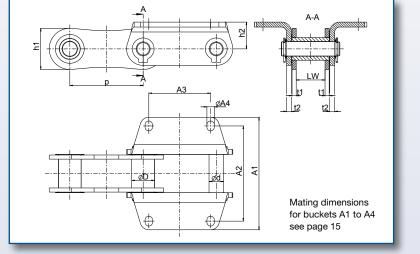


THIELE HLB bucket elevator chain







Chain	F _{Br} [kN]	p [mm]	LW [mm]	d [mm]	D [mm]	t ₁ [mm]	t ₂ [mm]	h _i [mm]	min. h ₂ [mm]	Weight [kg/m]
HLB 45	450	140,0	50	25	40	8	8	75	50	23
HLB 65	650	152,4	65	30	45	10	10	85	60	31
HLB 80B	800	152,4	70	35	55	10	12	100	65	50
HLB 80A	800	177,8	70	35	55	10	12	100	65	46

 $\begin{array}{ll} {\sf F}_{{\sf B}{\sf r}} &= {\sf breaking\ strength} & {\sf d} = {\sf pin\ diameter} \\ {\sf p} &= {\sf pitch} & {\sf D} = {\sf bush\ outer\ dia} \\ {\sf LW} &= {\sf clearance} \end{array}$ D = bush outer diameter $\begin{array}{ll} t_{_1} = thickness \mbox{ of inner link } & h_{_1} & = height \mbox{ of inner link } \\ t_{_2} = thickness \mbox{ of outer link } & min. \ h_{_2} = bucket \ connector \ height \end{array}$