## THIELE HLB bucket elevator chain

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THIELE HLB high-performance bucket elevator chains are the result of years of specialist operating experience. State-of-the-art material developments and FEM analysis methods are used in the design of the various components.


Mating dimensions for buckets A1 to A4 see page 15

| Chain | $\mathrm{F}_{\mathrm{Br}}$ <br> $[\mathrm{kN}]$ | p <br> $[\mathrm{mm}]$ | LW <br> $[\mathrm{mm}]$ | d <br> $[\mathrm{mm}]$ | D <br> $[\mathrm{mm}]$ | $\mathrm{t}_{1}$ <br> $[\mathrm{~mm}]$ | $\mathrm{t}_{2}$ <br> $[\mathrm{~mm}]$ | $\mathrm{h}_{1}$ <br> $[\mathrm{~mm}]$ | $\mathrm{min} . \mathrm{h}_{2}$ <br> $[\mathrm{~mm}]$ | Weight <br> $[\mathrm{kg} / \mathrm{m}]$ |
| :--- | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| HLB 45 | 450 | 140,0 | 50 | 25 | 40 | 8 | 8 | 75 | 50 | 23 |
| HLB 65 | 650 | 152,4 | 65 | 30 | 45 | 10 | 10 | 85 | 60 | 31 |
| HLB 80B | 800 | 152,4 | 70 | 35 | 55 | 10 | 12 | 100 | 65 | 50 |
| HLB 80A | 800 | 177,8 | 70 | 35 | 55 | 10 | 12 | 100 | 65 | 46 |

[^0]
[^0]:    $\mathrm{F}_{\mathrm{Br}}=$ breaking strength $\mathrm{d}=$ pin diameter
    $p=$ pitch $\quad D=$ bush outer diameter $\quad t_{2}=$ thickness of outer link min. $h_{2}=$ bucket connector height
    LW = clearance

